

Date: Thursday, 2/8/2007 12:06:09 PM
 User: Kim Johnston

Process Sheet

| | | | | |
|-----------------------|-------------------------------------|----------|------------------|-------------|
| Customer | CU-DAR001 Dart Helicopters Services | | Drawing Name | STRUT |
| Job Number | 30690 | | | |
| Estimate Number | 12704 | | | |
| P.O. Number | N/A | | Part Number | D35501 |
| This Issue | 2/8/2007 | S.O. No. | Drawing Number | D3550 REV A |
| Prsht Rev. | NC | | Project Number | N/A |
| First Issue | N/A | Type | Drawing Revision | A |
| Previous Run | 30637 | | Material | N/A |
| Written By | | | Due Date | 2/15/2007 |
| Checked & Approved By | 07.02.02 | | Qty: | 50 |
| Comment | Est. A 07.02.05 New issue EC | | Um: | Each |

Additional Product

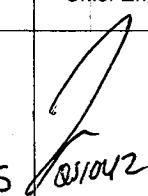
Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---|-----------------------|---|
| 1.0 | M304TR0500W049 | 304 RD Tube .500 x .049W |
| Comment: Qty.: 1.7850 f(s)/Unit Total : 89.2500 f(s). 304 RD Tube .500 x .049W 304/316 Seamless tubing ,1/2" OD x .049 Wall | | M103629 19 40 Batch M102742 28 SB 07/03/01 49.98 |
| 2.0 | BRAKE NC | NC BRAKE |
| Comment: NC BRAKE 1-Form per Dwg D3550 | | FF 07-03-01 47 |
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary. | | FF 07-03-05 47 |
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
| Comment: INSPECT WORK TO CURRENT STEP | | AA 07/03/05 45 |
| 5.0 | POWDER COATING | POWDER COATING M103141 |
| Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3 | | AA/a.m 07-03-06 45 |

| W/O: | | WORK ORDER CHANGES | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr |
| | | | | | | |
| | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes DQA:  Date: 07/03/08
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|---|--|---------------------------------|----------------|--|--|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 07/03/05 | 3.0 | Flat end 1.8" was to short .200" off |  03/04/2 | -destroy two | FB 07-03-05 |  07/03/05 |  03/04/2 |  07/03/05 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 30690

Part Number: D35501

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



02/07/03/08 95



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

02/07/03/08 95

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(45)

Comment: FINAL INSPECTION/W/O RELEASE

02/07/03/08

Job Completion



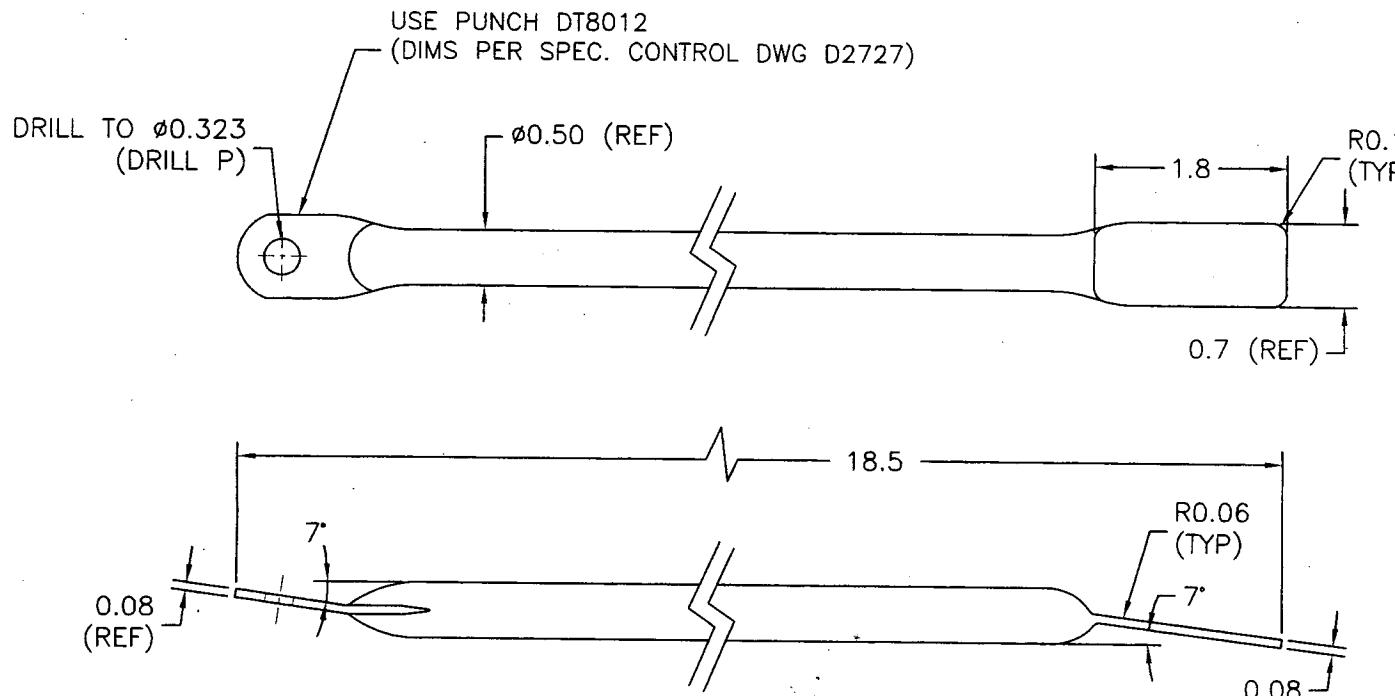
U 02-03-08

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D3550-1 STRUT

NOTES:

- 1) MATERIAL: 304/316 SS SEAMLESS ROUND TUBE 0.500 OD X 0.049 WALL (REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH P/N D3550-1 USING FINE POINT PERMANENT INK MARKER

UNDER REVIEW

67-02-22 VE

*DR 10 placed
on part A
02/07/07*

| DESIGN <i>CE</i> | DRAWN BY <i>CE</i> | DART AEROSPACE LTD | | |
|----------------------|-----------------------|--------------------|-----------------------------|--------------|
| CHECKED <i>PH</i> | APPROVED | DRAWING NO. | HAWKESBURY, ONTARIO, CANADA | |
| DATE 07.02.13 | | 06.10.24 | TITLE STRUT | SCALE NTS |
| | | 07.02.13 | 18.5 WAS 20.13; 1.8 WAS 1.5 | |